REFURB SG371-SG606

SECTION 18

Access Ramp & Skid Plate

1. Access Ramp

   a) On arrival of vehicle to your premises, operate ramp to insure it is working correctly. If the ramp is not working, advise the relevant garage foreman before starting refurb work on this vehicle.

   b) Test refurbished ramp supplied by BAC with test loom also supplied by BAC to insure the ramp is working. If it is not working, advise central stores in Broadstone and request a replacement ramp.

   c) Remove access ramp from vehicle and fit refurbished ramp supplied by BAC.

   d) Operate refurbished ramp to insure it is working correctly.

   e) If the new ramp is not working but the original ramp was working, trace fault on bus and fix so that new ramp operates.

   f) If the new ramp is not working and the original ramp was also not working, advise garage foreman and add comment in vehicle quality sign off sheet for this section.

2. Ramp Skid Plate

   a) Remove ramp skid plate from front chassis cross member.

   b) Drill out tapped holes in front face of cross member to diameter 13mm.

   c) Insert M10 Rivnuts supplied by BAC into holes and fix in place with Rivnut tool.

   d) Fit new ramp skid plate supplied by BAC to front cross member with M10 bolts supplied by BAC.